

DEPARTMENT OF TRANSPORTATION HAZARDOUS MATERIALS REGULATIONS BOARD

WASHINGTON. D.C. 20590

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[Docket No. HM-6; Amdt. 196-8] PART 195-TRANSPORTATION OF LIQUIDS BY PIPELINE

Testing With Transported Commodities

The purpose of this amendment is to modify the restrictions in Part 195 on the testing of pipelines using the commodity to be transported as the test medium. The amendment deletes the requirement for a 1,000-foot clear zone and provides several other conditions in lieu thereof.

The regulations on testing of pipelines transporting hazardous liquids were issued on November 2, 1970 (35 F.R. 17183, November 7, 1970) and became effective on January 8, 1971. The American Petroleum Institute has petitioned the Board to delete § 195.306(b) (2) which requires that no persons, other than those conducting the test, be within 1,000 feet of the pipeline test section when testing with liquid petroleum. If this clear zone requirement is not met, water must be used as the test medium.

The petitioner contends that the 1,000foot requirement will virtually eliminate
testing with product due to the difficulties
in achieving this clearance. The petition
also states several disadvantages to testing with water, particularly testing incitent to relocation of existing pipelines,
as follows:

First, in winter in the northern States, ground temperatures are so low as to freeze water should it be employed as a test medium. If carriers are limited to the use of water as a test medium, they can sufely conduct hydrostatic tests only when they are absolutely certain that the ambient temperature during the test paried will not drop below the point where the test water would freeze and damage the pipeline. The use of antifreeze solutions—ethylene glycol or methanol—as test media is contraindicated by their expense and the problem of disposing of them without contributing to pollution. By testing with petroleum products, Pipelines may be placed in service many months earlier than if the carrier were someod to wait for the spring thaw.

water sufficient to provide linefill for the hydrostatic test cannot be acquired. This sometimes the case in the Desert Southwest, the Rocky Mountain States and in certain parts of the North in winter.

Thirdly, in the case of pipelines undergoing tests because of repair or modification, the disposal of water contaminated with petroleum products can create serious problems.

Finally, it is difficult to dry a pipeline following a hydrostatic test with water so as to eliminate the possibility of product degradation. Even minute amounts of water may render some petroleum

products unacceptable. This is particularly true of aviation turbine fuel and aviation products commenty transported by pipeline.

The Board agrees that under some circumstances the use of the transported commodity as a test medium may be desirable and that the 1,000-foot requirement may prove unduly restrictive in this regard. Therefore, § 195.306(b) is modified in a manner that will provide greater flexibility in the use of commodities as the test medium. The 1,000-foot requirement is deleted and several new conditions are added to assure continued protection for the public. These include a clear zone of 300 feet while the test stress level is at 50 percent or more of the specified minimum yield strength of the pipe being tested, as well as requirements for patrolling and for maintenance of continuous communication along the test section at all times.

To the extent indicated above, the petition of the American Petroleum Institute with respect to § 195.306(b) of Title 49 of the Code of Federal Regulations is granted and in all other respects is denied.

Since this amendment relieves a restriction and does not impose any additional burden on anyone, I find that notice and public procedure thereon are unnecessary and the amendment may be made effective in less than 30 days.

In consideration of the foregoing, \$195.306(b) of title 49 of the Code of Federal Regulations is amended to read as follows, effective immediately.

\$ 195.306 Test medium.

(b) Liquid petroleum that does not vaporize rapidly may be used as the test medium if—

(1) The entire pipeline section under test is outside of cities and other populated areas;

(2) Each building within 300 feet of the test section is unoccupied while the test pressure is equal to or greater than a pressure which produces a hoop stress of 50 percent of specified minimum yield strength;

(3) The test section is kept under surveillance by regular patrols during the test; and

(4) Continuous communication is maintained along entire test section.

(Secs. 831-885, title 18, U.S.C., secs. 5(e) (4), (1) (3) (A) Department of Transportation Act, 40 U.S.C. 1855(e) (4), (1) (8) (A), § 1.4(e) (4) Regulations of the Office of the Secretary of.

Issued in Washington, D.C., on April 28, 1971.

Transportation)

CARL V. LYON,
Acting Administrator,
Federal Railroad Administration.

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